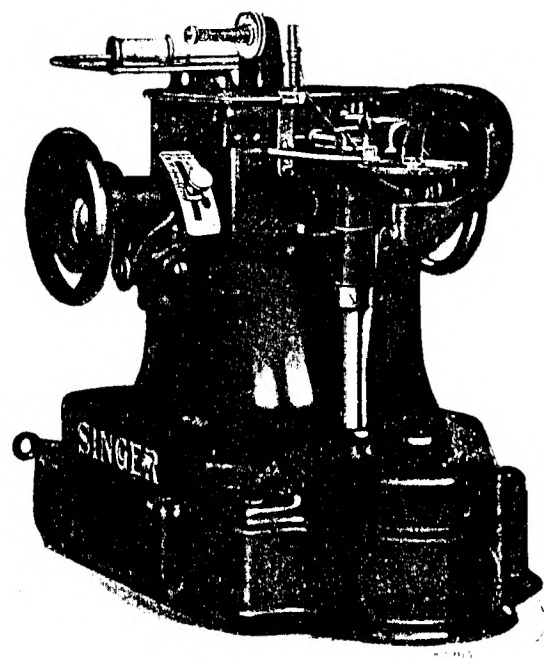


SINGER
46K48,K49,K53

Illustrated List of Parts

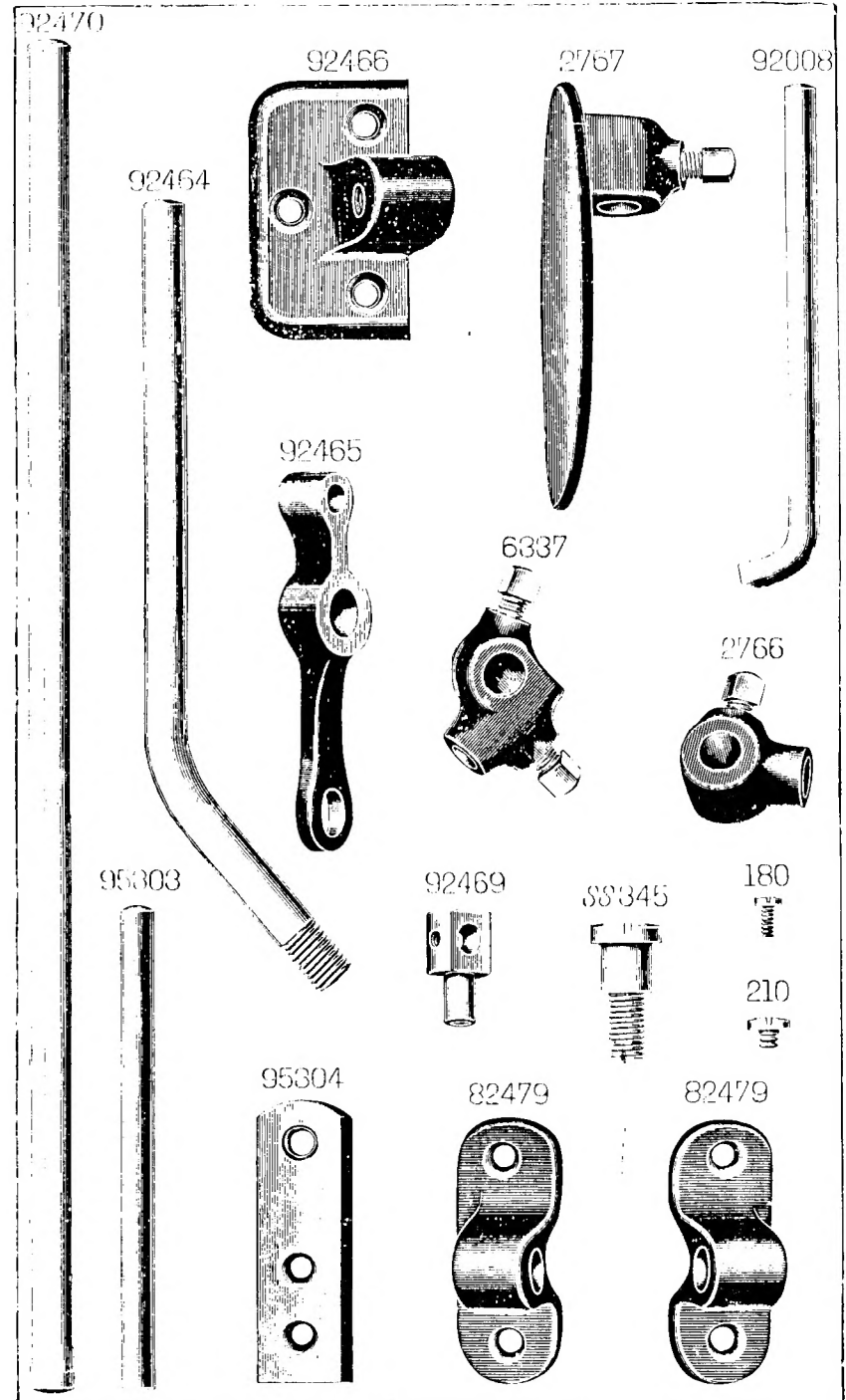
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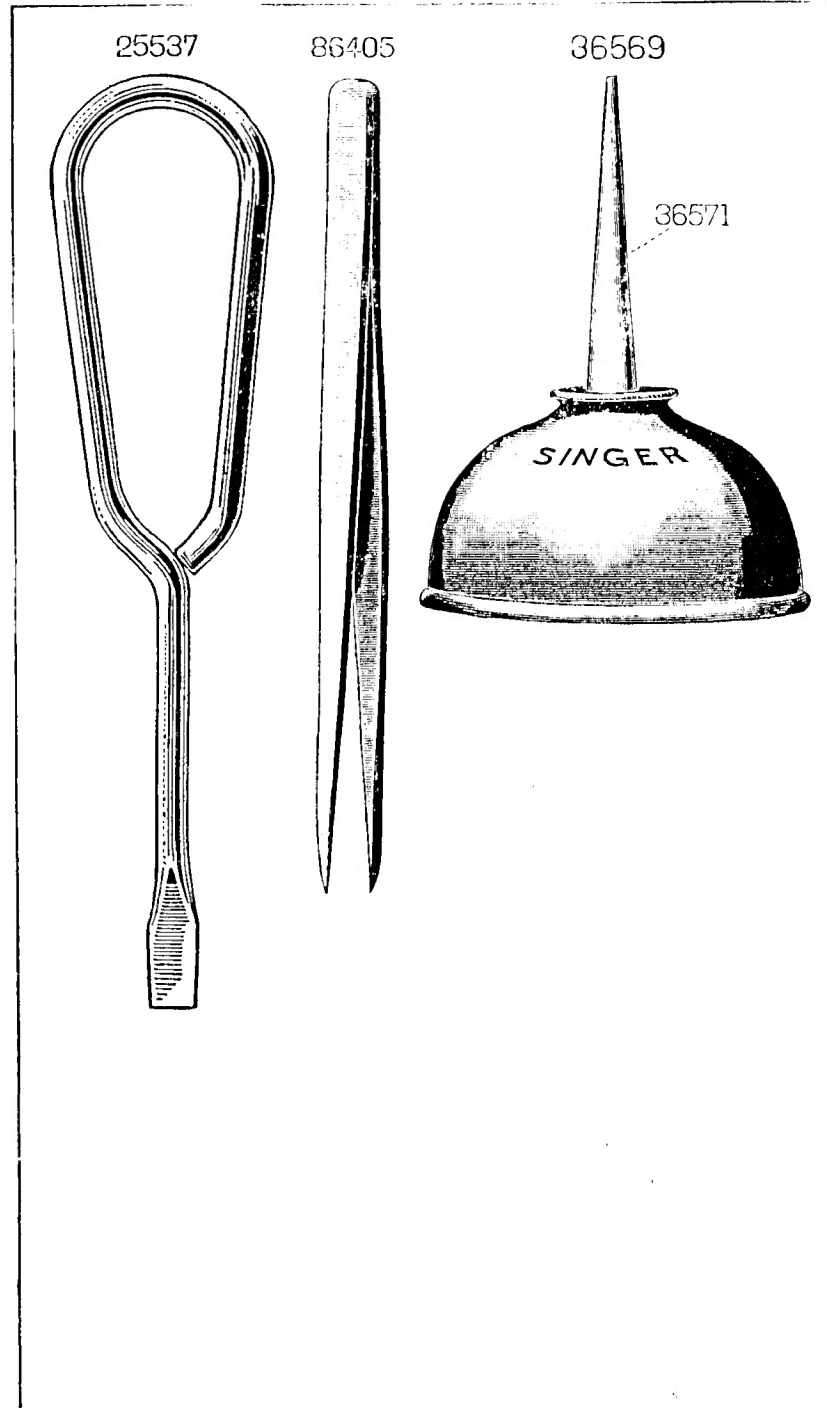
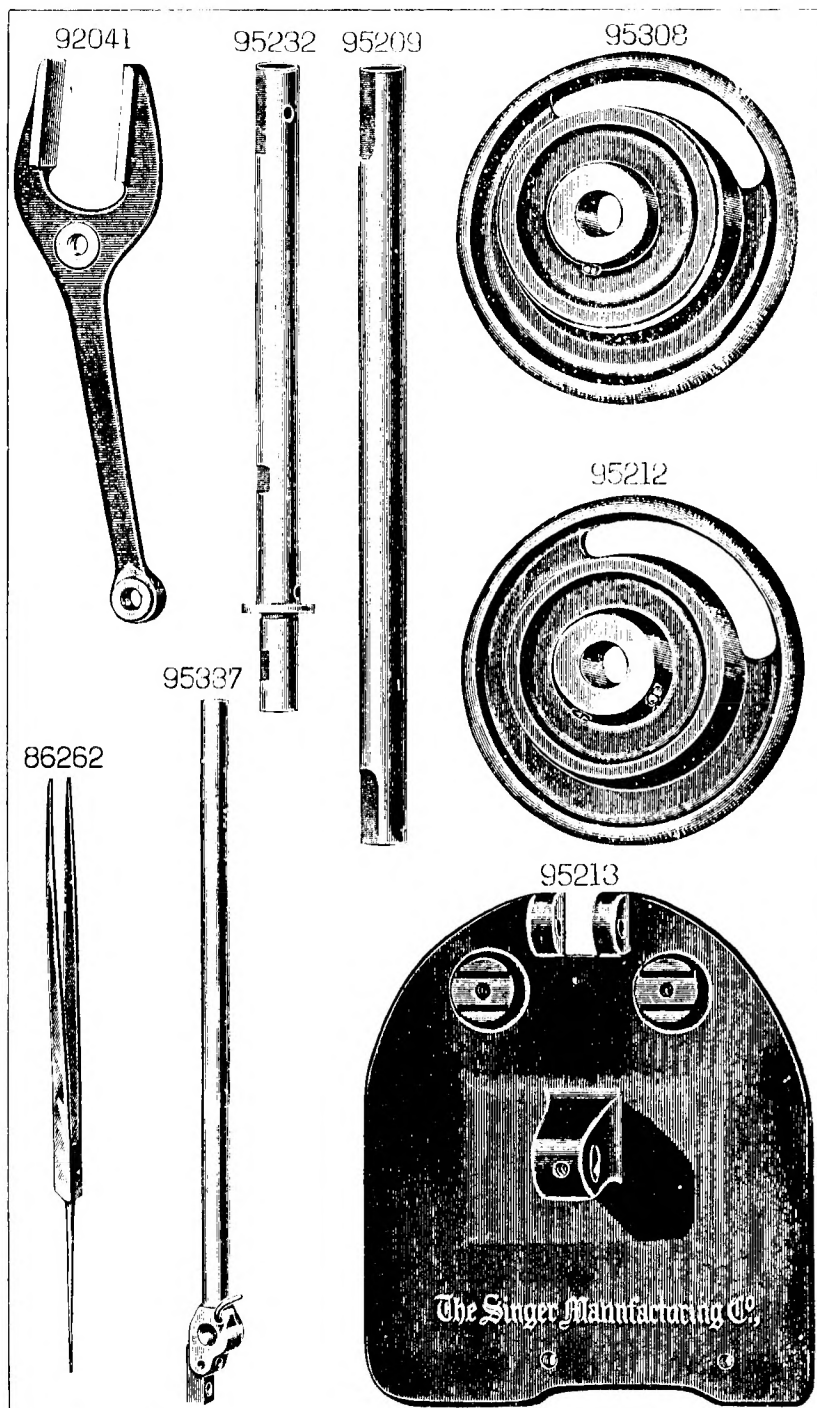
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46K53 MACHINES

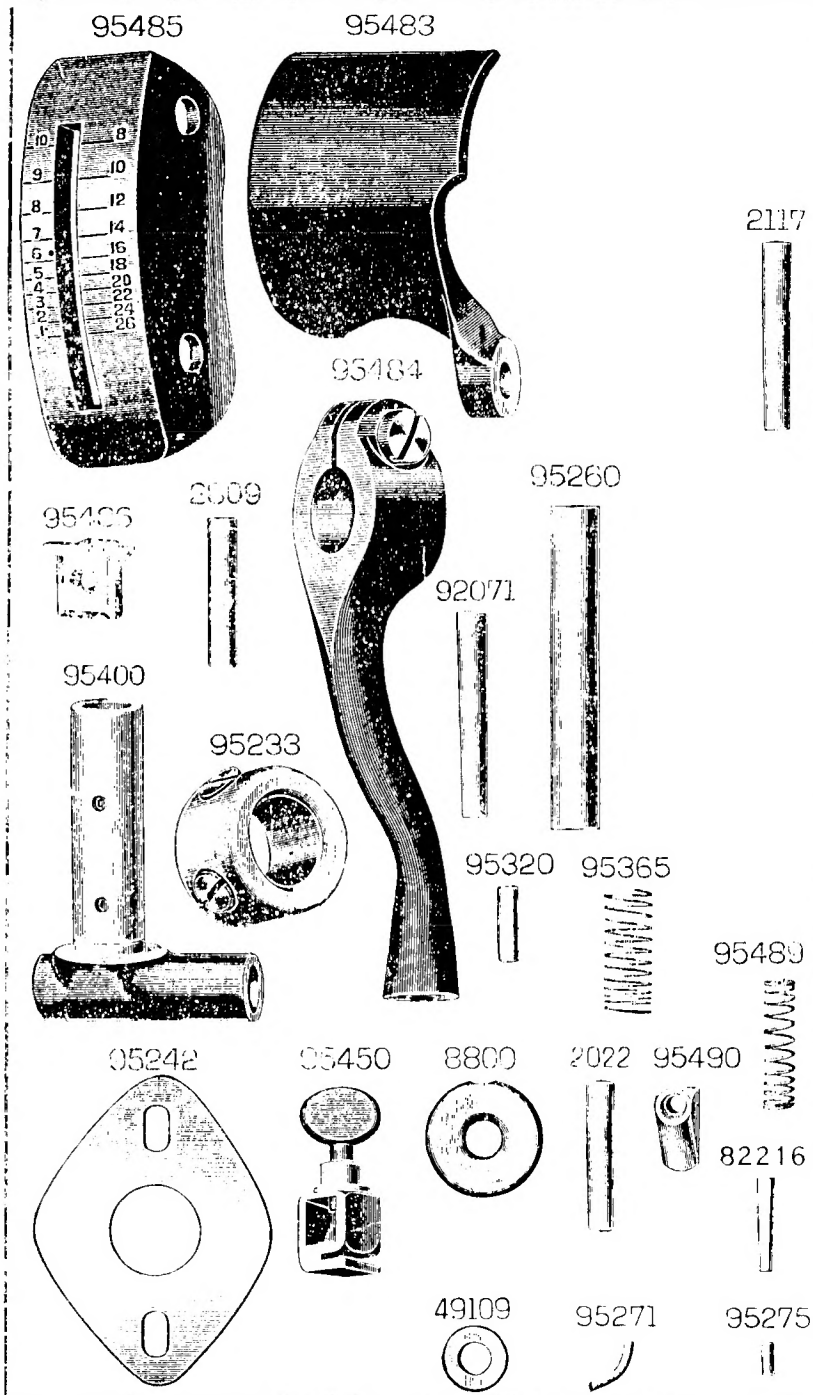
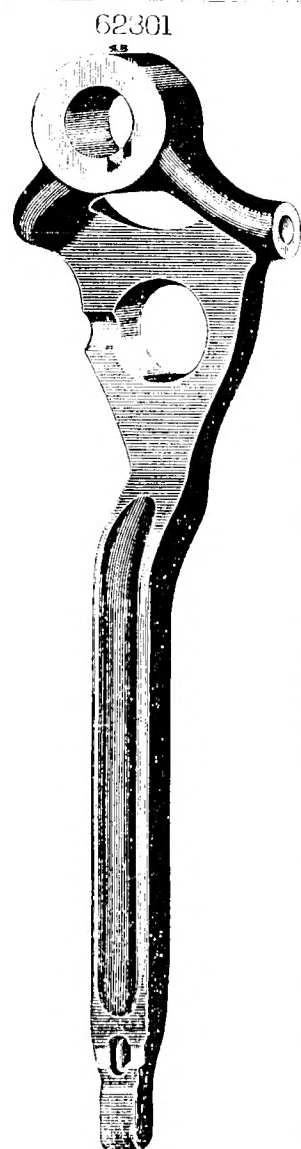


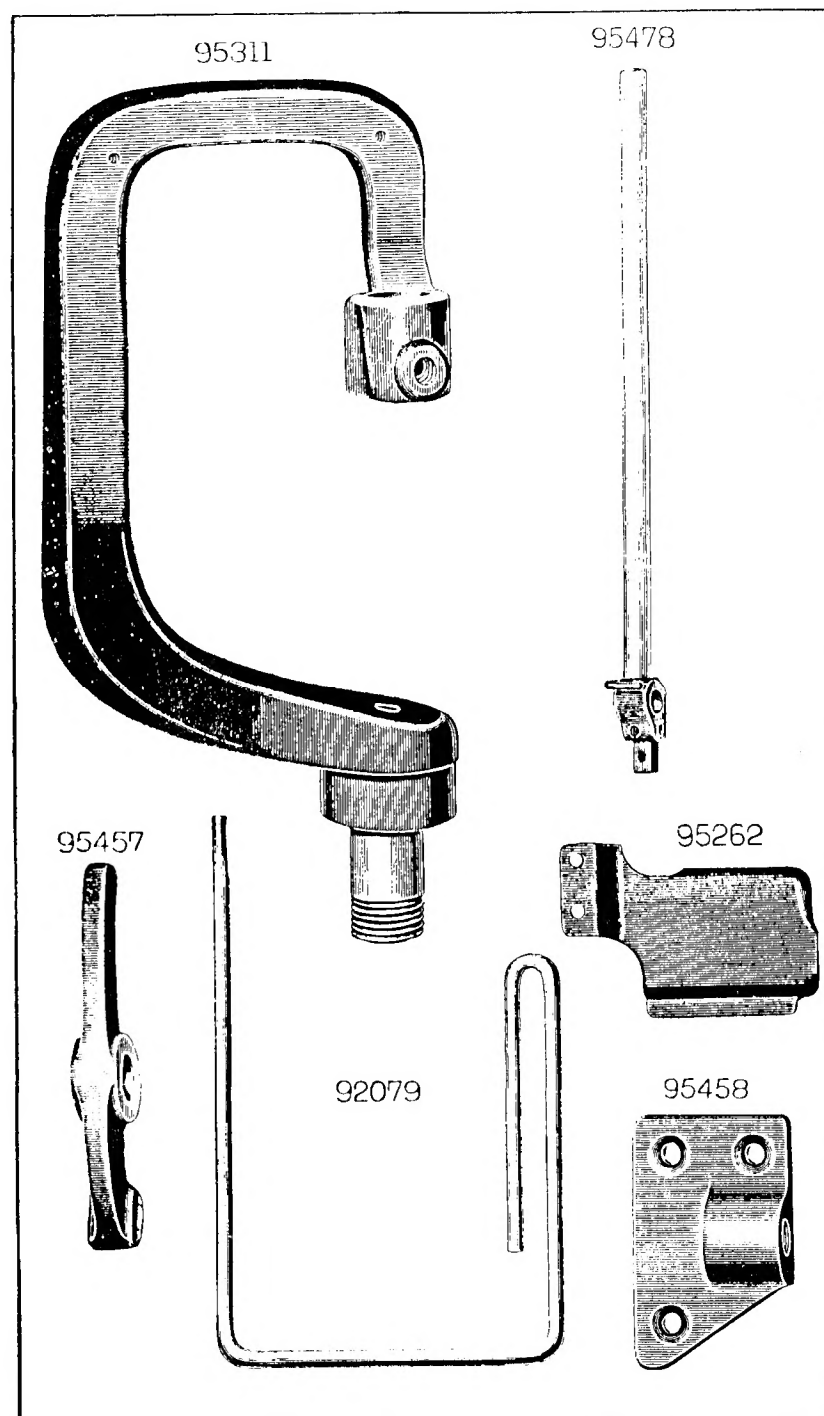
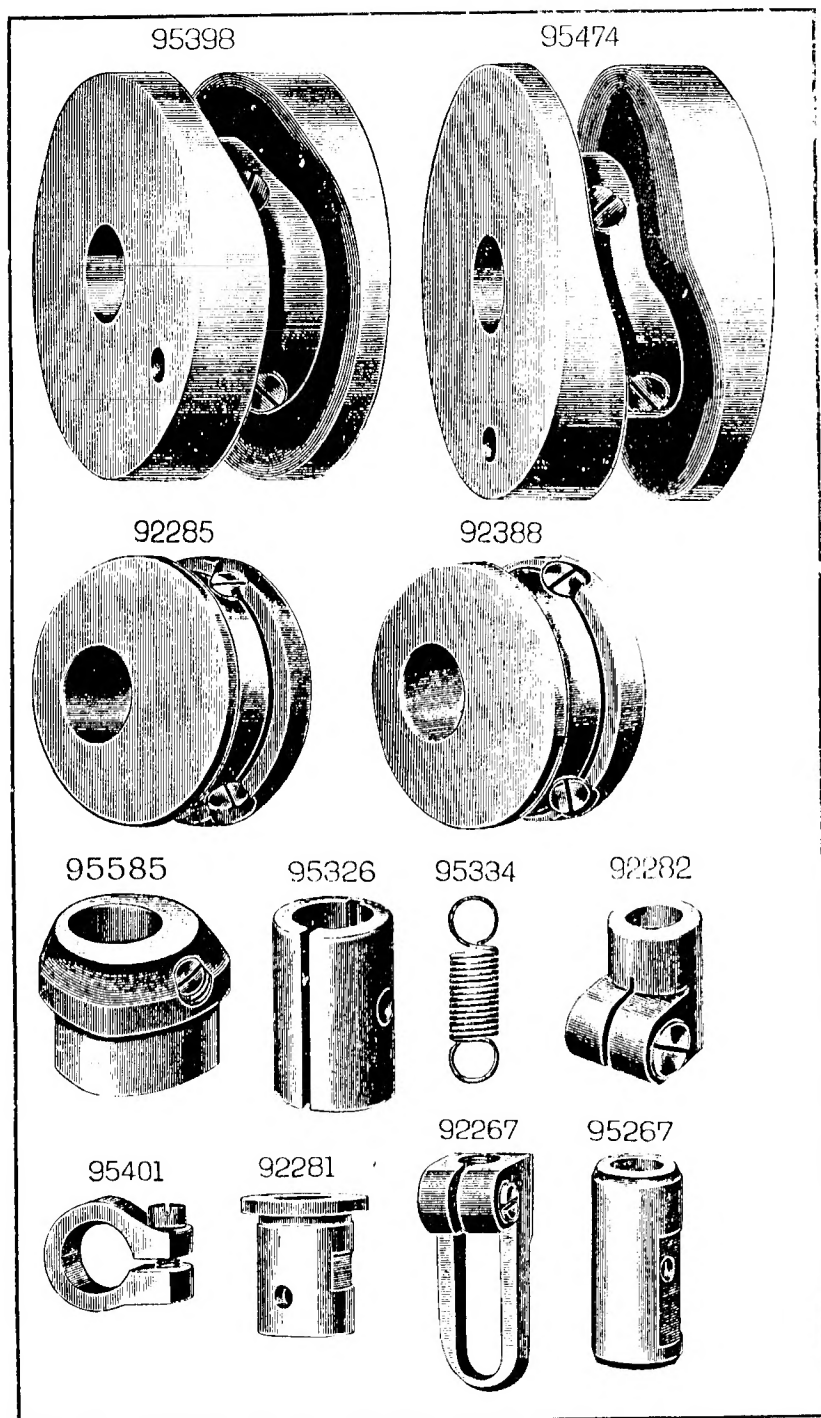
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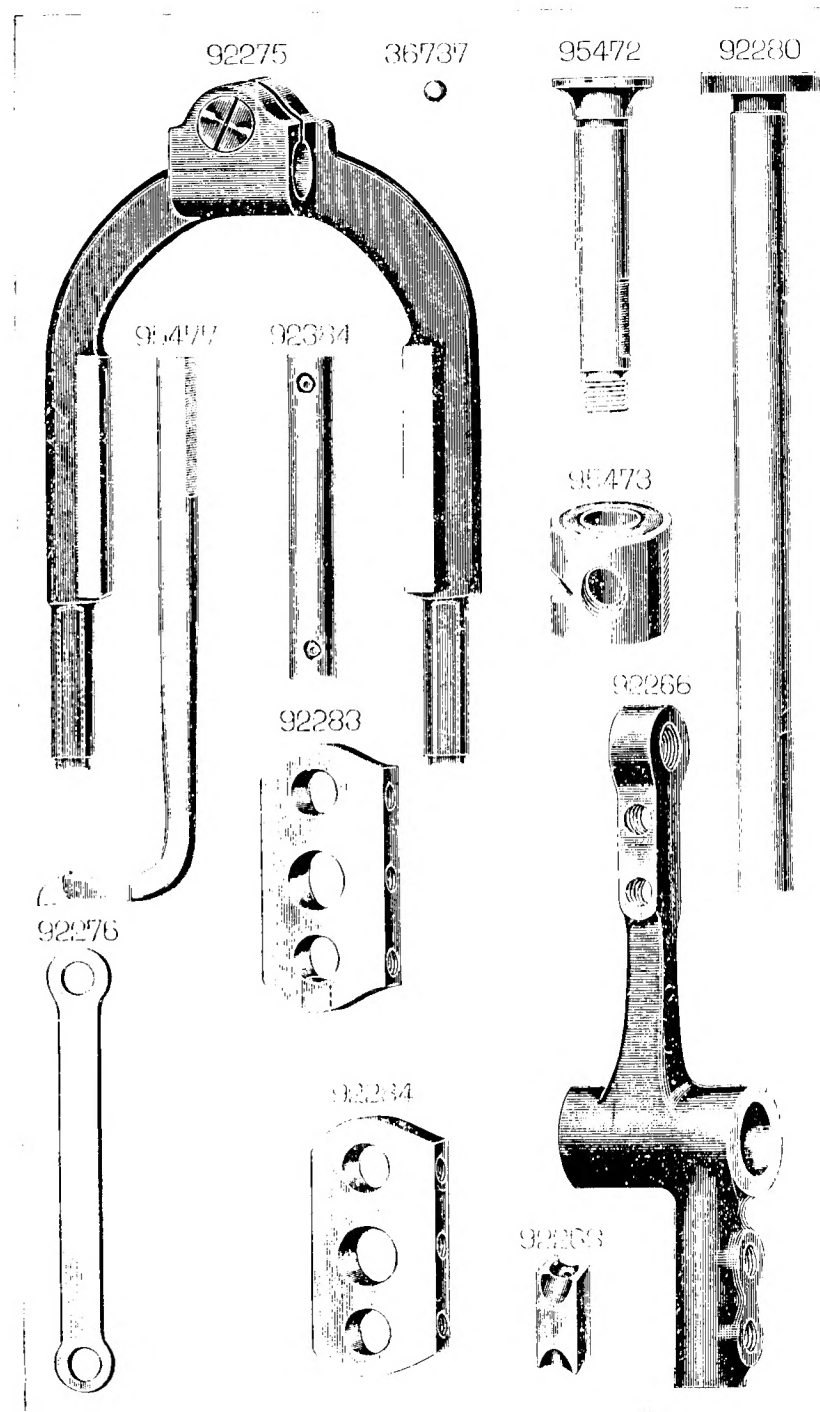
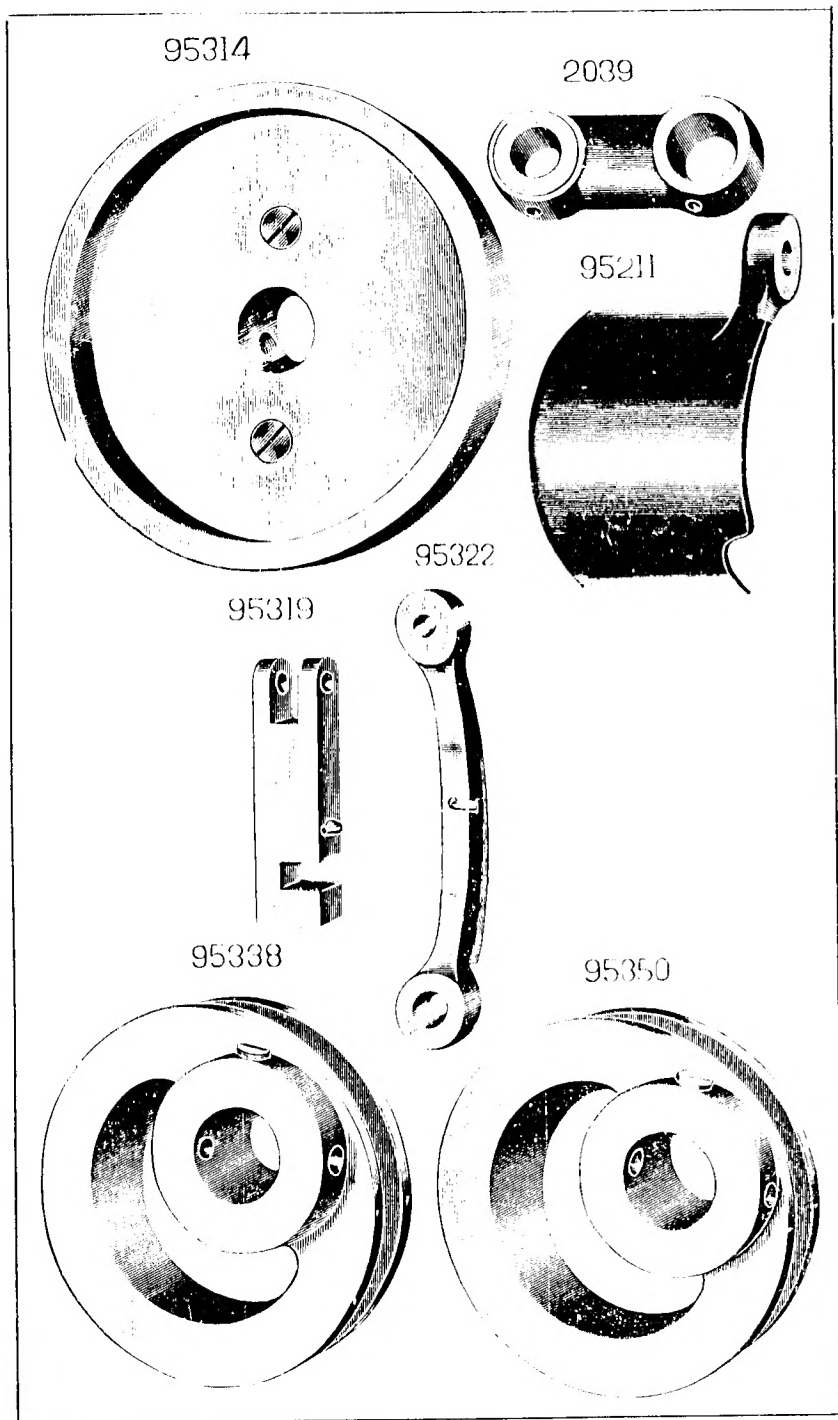
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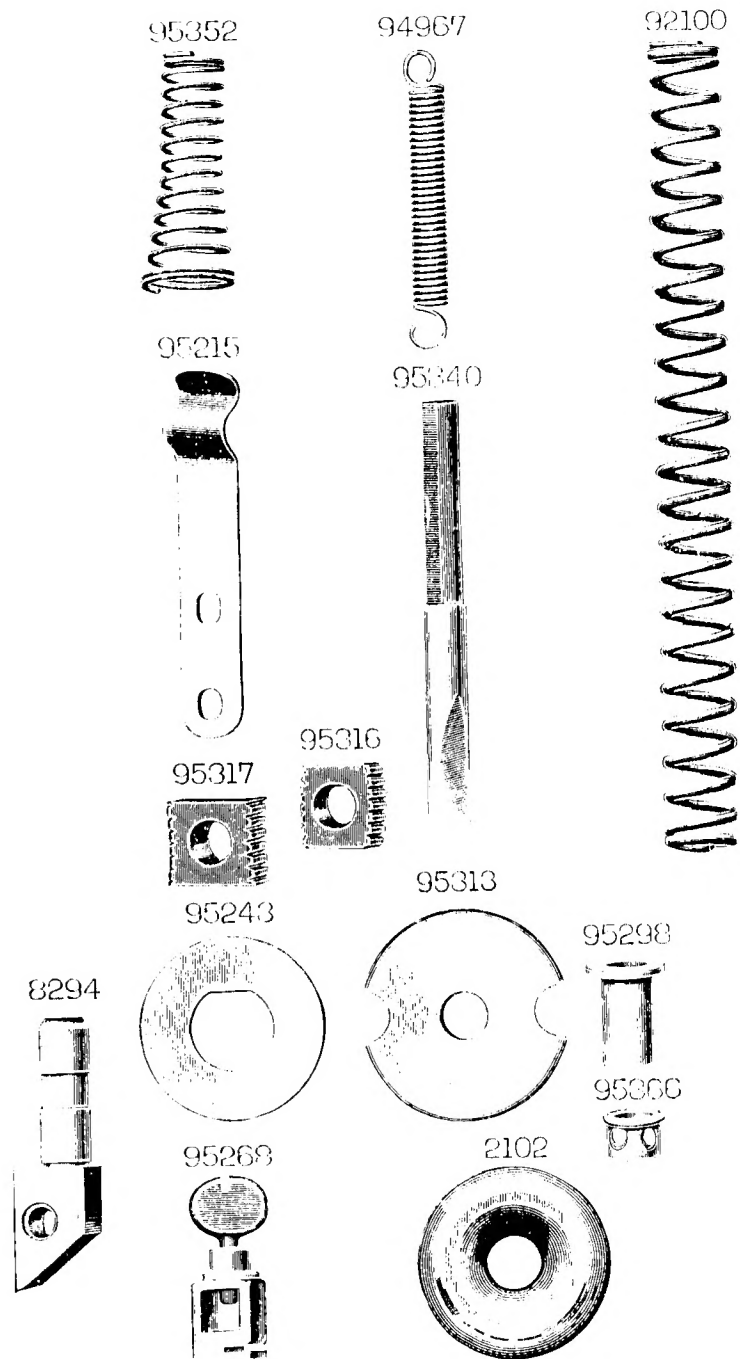
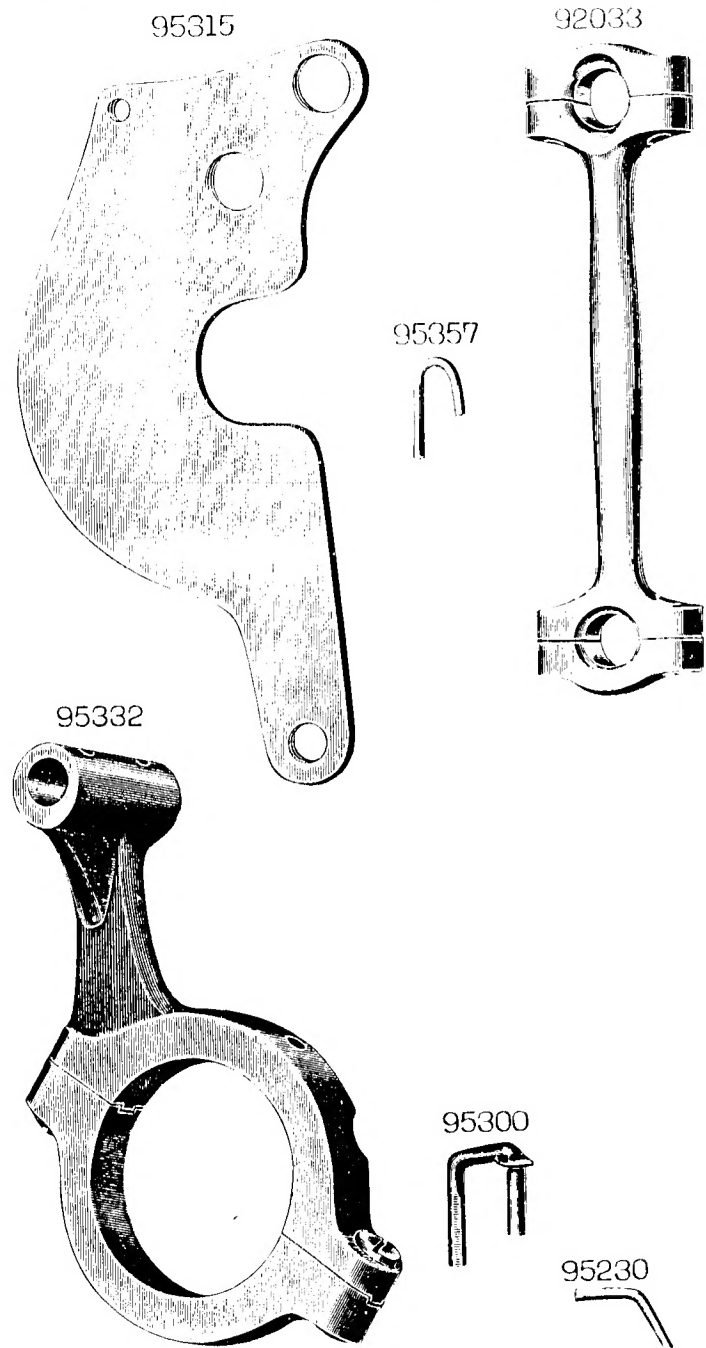




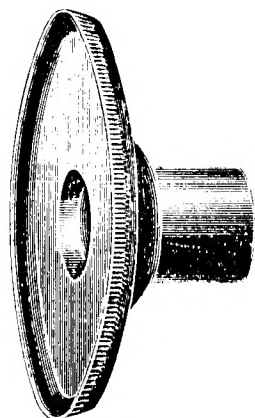




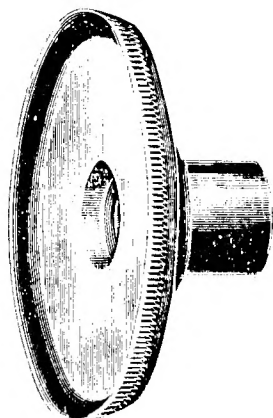




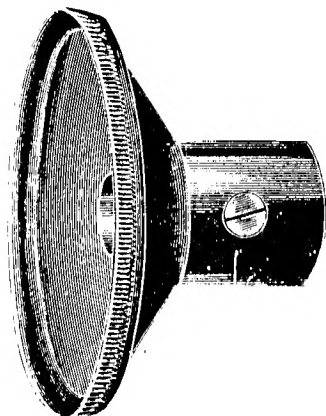
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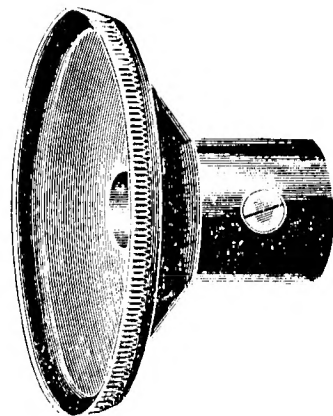
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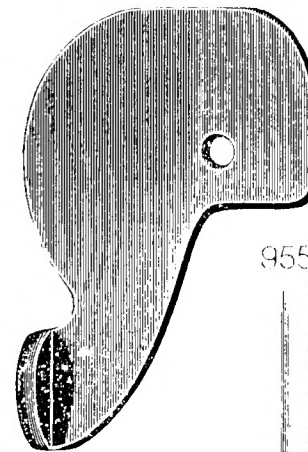
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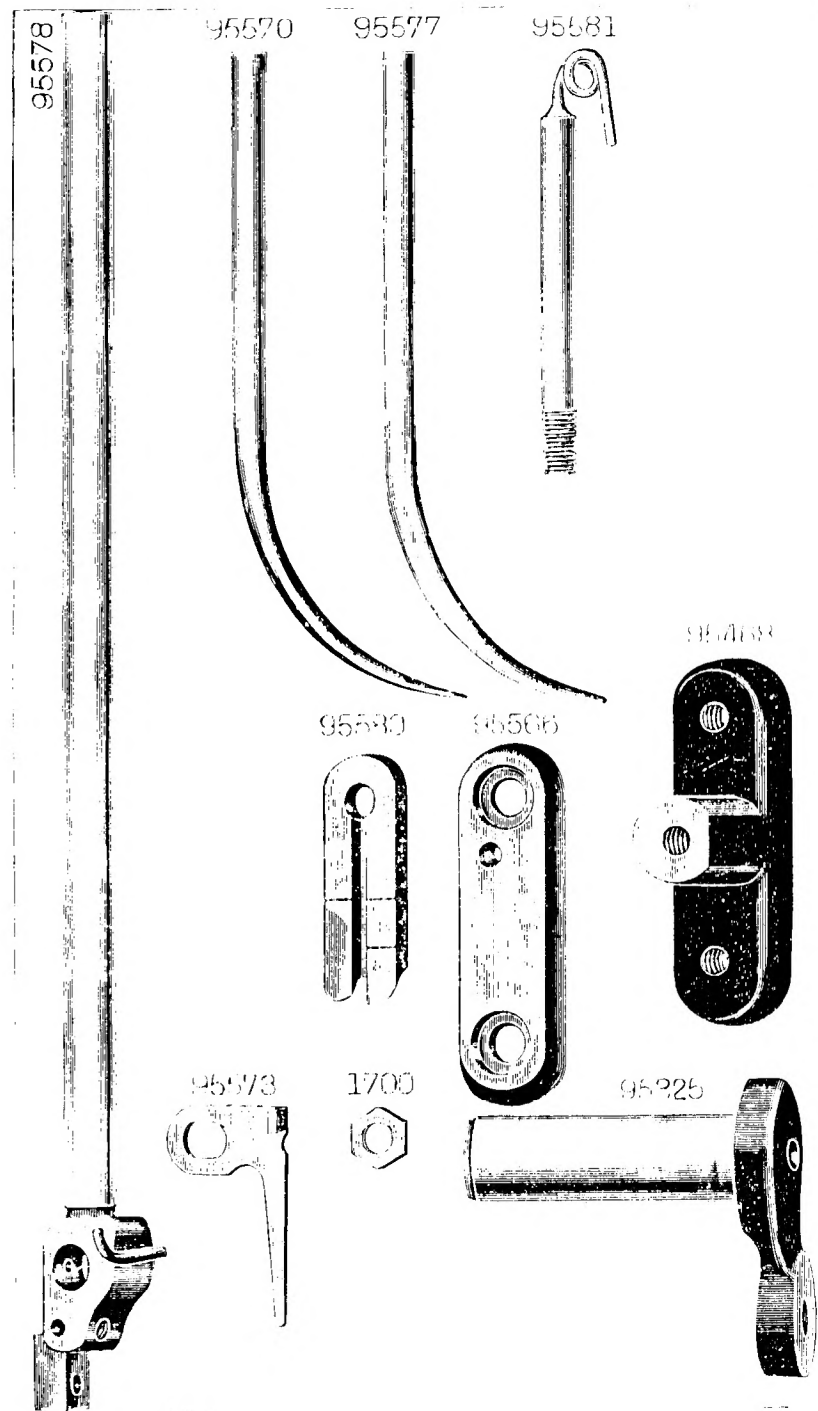
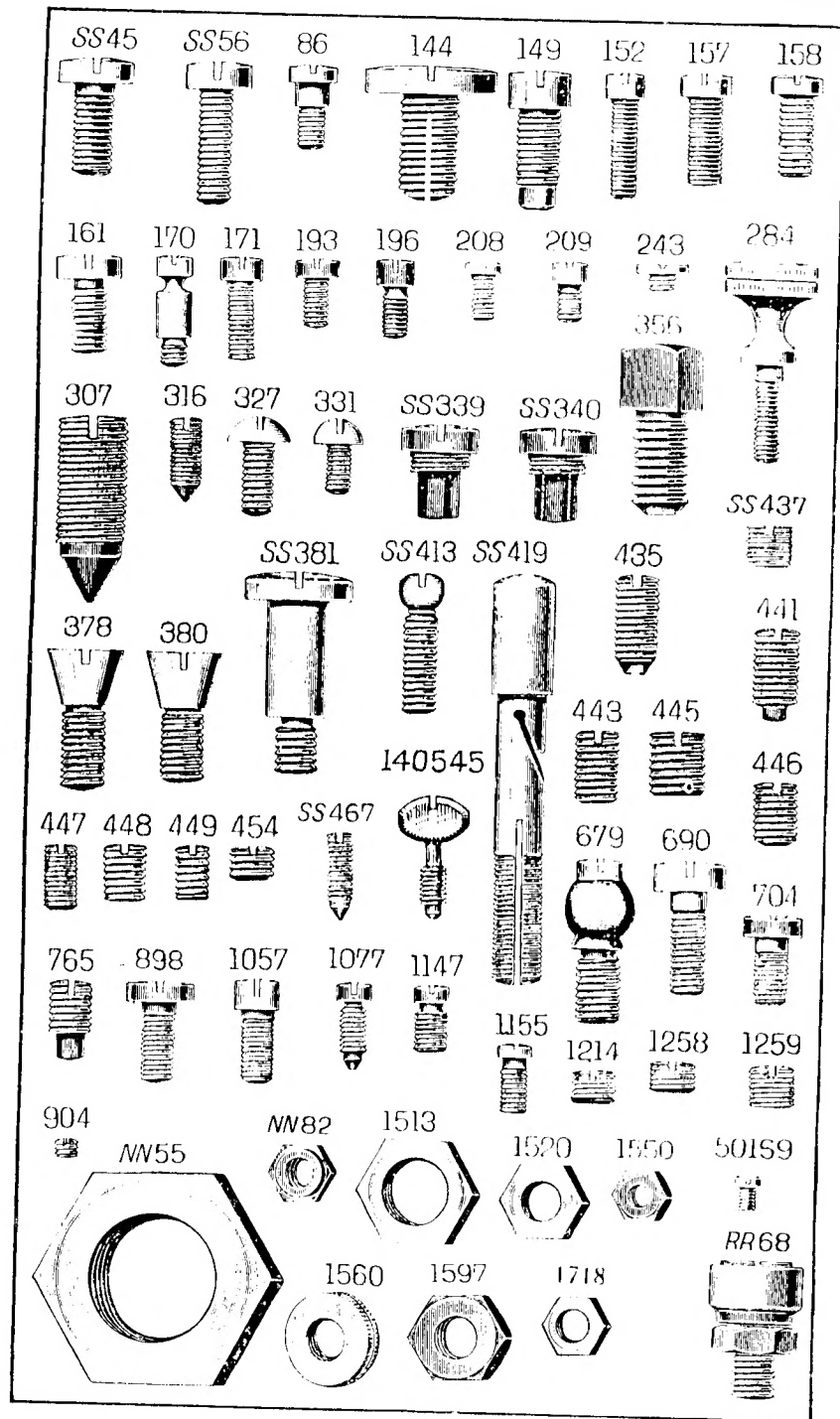


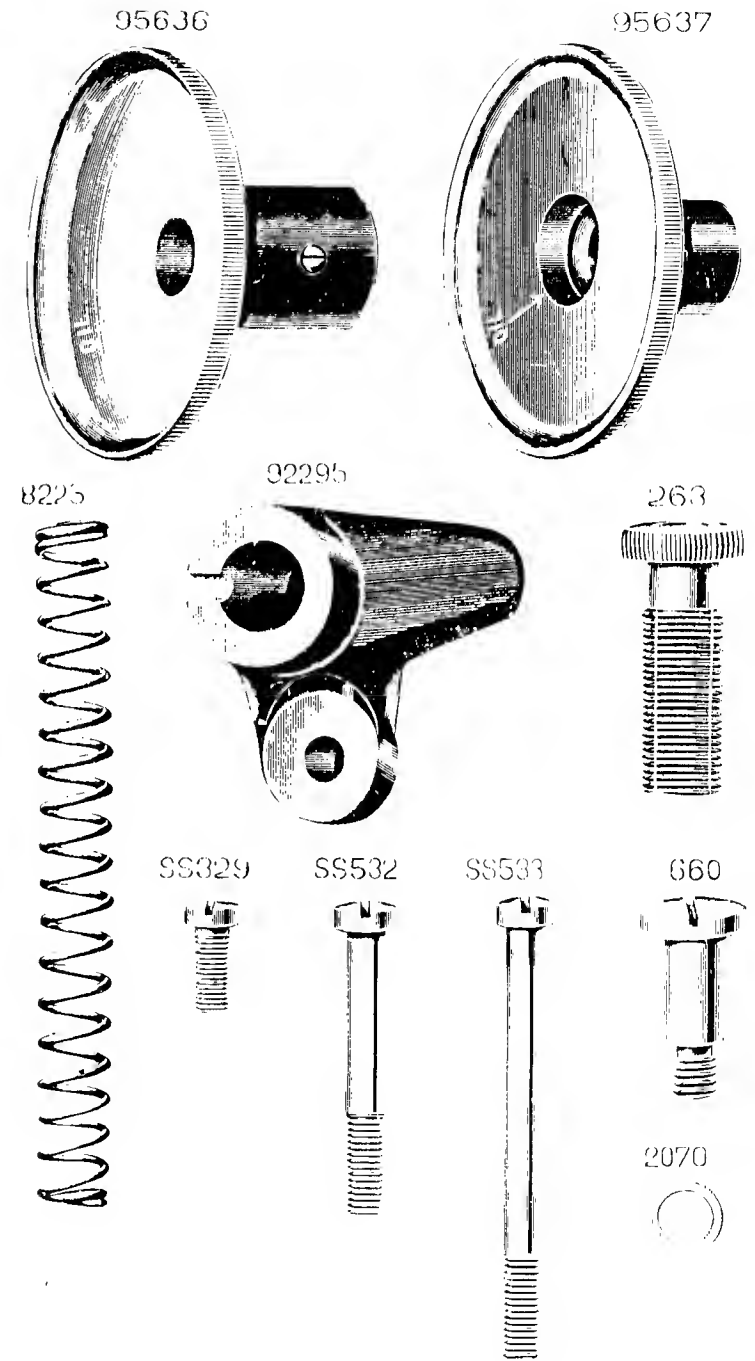
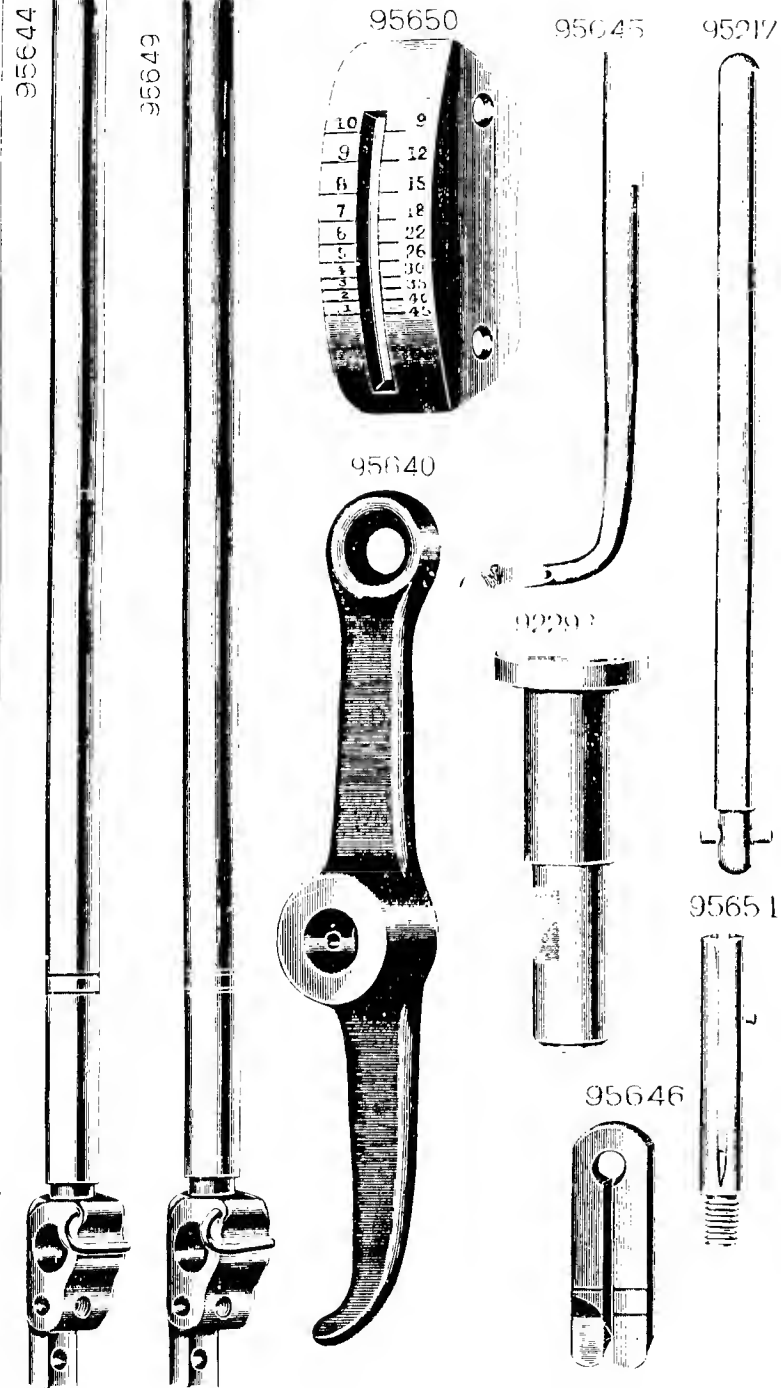
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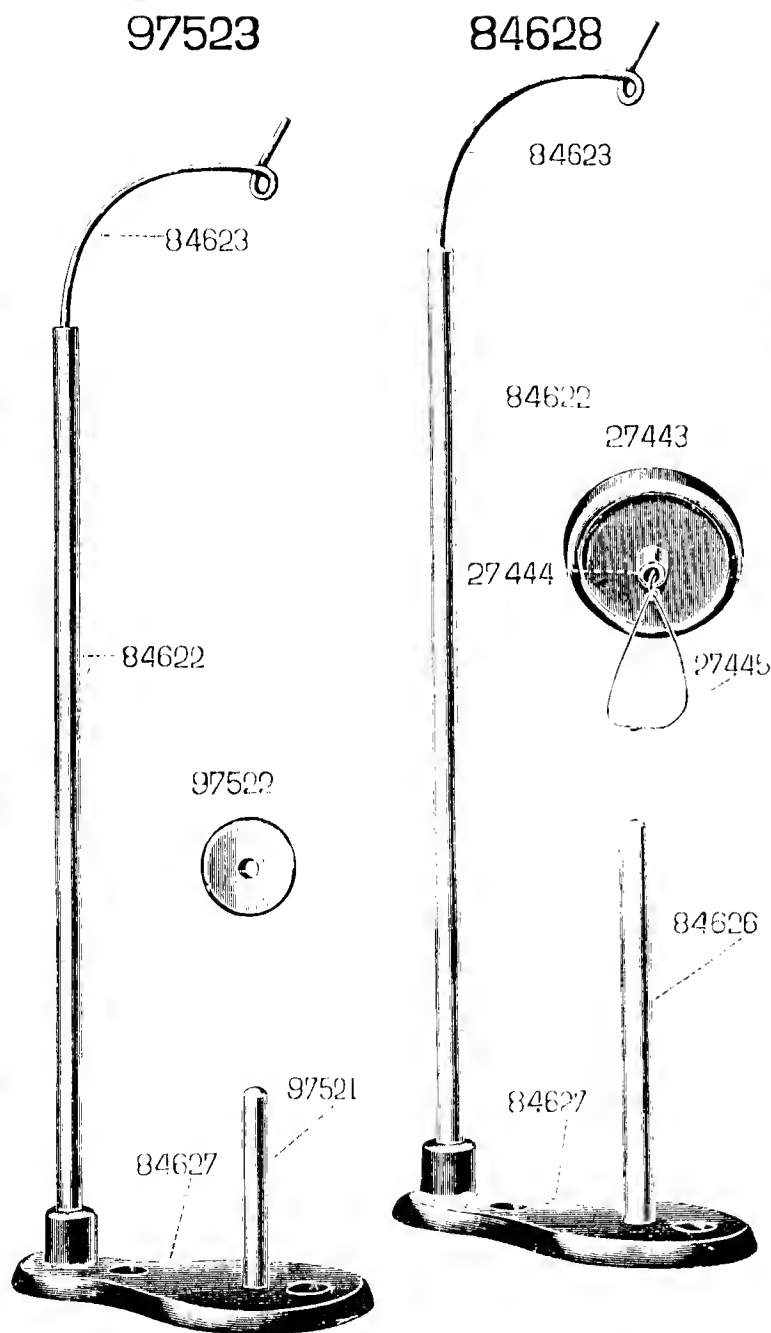


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INSTRUCTIONS FOR ORDERING

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In ordering from this List, the prefix and affix letters with the part number **MUST BE** quoted exactly as they are shown in the first column.

A number always indicates the same part in whatever List it may appear on for whatever machine.

The affix letters (where shown) indicate the style of finish, as follows:

- A. Hardened, Polished, Nickel Plated and Buffed
- A.A. Buffed and Chromium Plated
- A.B. Hardened, Polished, Buffed and Chromium Plated
- A.C. Brown Baking Enamel Finish
- A.D. Grey Baking Enamel Finish
- A.E. Hardened, Bright Rumbled and Nickel Plated
- A.F. Hardened, Bright Rumbled and Nickel Plated, Bright Rumbled and Chromium Plated
- A.J. Polished, Nickel Plated and Chromium Plated
- A.K. Hardened, Polished, Nickel Plated and Chromium Plated
- A.L. Heat Treated for Toughness
- A.L.X. Heat Treated for Toughness and Black Oxide
- A.P.P. Grey Wrinkle
- B. Polished, Nickel Plated and Buffed
- C. Hardened only
- G.R. Hardened and Phosphoric Treated
- D. Polished only
- E. Soft, not Polished
- F. Hardened and Polished
- F.J. Hardened, Polished and Nickel Plated
- G. Bright Rumbled and Nickel Plated
- H. Blued
- J. Nickel Plated only
- K. Hardened and Nickel Plated
- L. Brass Plated
- M. Oxidized
- N. Japanned, Dull
- P. Japanned, Bright
- P.P. Wrinkle Finish
- R. Phosphoric Treated
- S. Cadmium Plated
- T. Copper Plated
- T.A. Hardened, Polished, Copper and Nickel Plated and Buffed
- T.B. Copper and Nickel Plated and Polished
- T.J. Copper and Nickel Plated only
- T.K. Hardened, Copper and Nickel Plated
- T.L. Copper and Brass Plated
- T.M. Copper Plated and Oxidized
- U. Zinc Plated
- V. Silver Plated
- W. Polished and Nickel Plated
- X. Black Oxide for Iron and Steel
- X.C. Hardened and Black Oxide for Iron and Steel
- Y. Black Nickel Plated only
- Z. Chromium Plated
- Z.A. Hardened, Polished, Nickel Plated, Buffed and Chromium Plated
- Z.B. Polished, Nickel Plated, Buffed and Chromium Plated
- Z.C. Hardened and Chromium Plated
- Z.D. Polished and Chromium Plated
- Z.G. Bright Resnicked, Nickel Plated, Bright Rumbled and Chromium Plated
- Z.J. Nickel and Chromium Plated
- Z.T. Copper and Chromium Plated

Parts marked with an asterisk (*) are furnished only when the repairs are made at Factory.

Parts Complete for No. 46K48 Machine

For Fine Fur Work (Surjetense) fitted with Stitch Regulator with Indicator, Friction Feed Motion and Ball-Bearing Front Feeding Disc. Single Thread Chain Stitch.

No.	Plat.	
95213	1026	Cover Plate
95581		Cover Plate, complete, Nos. 331d, 884191, 1569d, 49109, 95213, 95352, 95573, 95652 and two 2102
2117	1723	Cover Plate Hinge Pin
95215	1729	" " Latch Spring
1931	1736	" " " " Screw (2)
62301	1492	Feed Adjusting Lever with 146
146	1736	" " " " Set Screw
307	1736	" " " " Screw Centre (2)
1513j	1736	" " " " " " Nut (2)
92100	1729	" " " " Spring
95560	1731	" " " " " " Guide with 82216
95561	1731	" " " " " " Plunger
82216	1723	" " " " " " Position Pin
95562	1731	" " " " " " Regulator
181	1731	" " " " " " Hinge Screw
95563	1731	" " " " " " Plunger
95564	1731	" " " " " " " " Sleeve
1633	1731	" " " " " " " " Nut
95565		Feed Adjusting Lever Spring Regulator, complete, No. 181, 1633, and 95560 to 95564
92295	1830	Feed Bell Crank
92017		" " " " " " Connecting Rod
92033	1728	" " " " " " " " 92017 with 92034, 92256 and four 196d
92034		" " " " " " " " Cap (plain countersink) (for Friction Drive Universal Joint Screw)
92256		" " " " " " " " Connecting Rod Cap (elongated countersink) (for Bell Crank Universal Joint Screw)
196d	1736	" " " " " " " " Connecting Rod Cap Binding Screw
92293	1829	" " " " " " Fulcrum Stud
418	1736	" " " " " " " " Set Screw
679	1736	" " " " " " Universal Joint Screw

No.	Plate								
95311	1725	Feed Bracket (front) ...							
VN55e	1736	"	"	Nut	"	"	"	"	"
95585	1721	Feed Cam with 113c ...							
113c	1736	"	"	Set Screw	"	"	"	"	"
2039	1726	Feed Connecting Link ...							
380e	1736	"	"	"	Hinge Screw (2)	"	"	"	"
1520e	1736	"	"	"	"	"	"	Nut (2)	"
92041	1026	Feed Forked Connection ...							
378e	1736	"	"	"	Hinge Screw	"	"	"	"
1520r	1736	"	"	"	"	"	"	Nut	"
95232	1026	Feed Friction Shaft (upright) ...							
SS15d	1736	"	"	"	End Screw	"	"	"	"
95313	1729	"	"	"	"	"	"	Washer	"
95212	1723	"	"	"	Friction Spine	"	"	"	"
765a1	1736	"	"	"	"	"	"	Tetrapon Screw	"
95213	1729	"	"	"	"	"	"	Washer	"
95233	1723	"	"	"	Position Collar with 125Sc and 1259c	"	"	"	"
1258e	1736	"	"	"	"	"	"	Set Screw (short)	"
1259e	1736	"	"	"	"	"	"	" (long)	"
95314	1726	Feed Friction Wheel with 435c, 141d and two 76ad ...							
141d	1736	"	"	"	Position Screw	"	"	"	"
135c	1736	"	"	"	Set Screw	"	"	"	"
95315	1728	Feed Friction Wheel Driver ...							
95316	1729	"	"	"	"	"	"	Block (made)	"
SS339e	1736	"	"	"	"	"	"	(1/2") Screw Stud	"
95317	1729	"	"	"	"	"	"	(outside)	"
SS310e	1736	"	"	"	"	"	"	(1/2") Screw Stud	"
213c	1736	"	"	"	"	"	"	" (1/2") End Screw	"
94967	1729	"	"	"	"	"	"	Spring	"
95230	1728	"	"	"	"	"	"	Hook	"
170e	1736	"	"	"	"	"	"	Screw Stud	"
679c	1736	"	"	"	"	"	"	Universal Joint Screw	"
1520i	1736	"	"	"	"	"	"	" Nut	"
95318		Feed Friction Wheel Driver, complete, Nos. 170e, 213c, SS339e, SS310e and 95315 to 95317 ...							

No.	Plate								
95319	1726	Feed Friction Wheel Retaining Clutch with 95271 ...							
95322	1726	"	"	"	"	"	"	Bracket with 95271	"
95271	1723	"	"	"	"	"	"	" Spring Hook	"
690e	1736	"	"	"	"	"	"	" Screw	"
95320	1723	"	"	"	"	"	"	Hinge Pin	"
95334	1721	"	"	"	"	"	"	Spring	"
95271	1723	"	"	"	"	"	"	" Hook	"
95323		Feed Friction Wheel Retaining Clutch, complete, Nos. 95319, 95320 and 95322 ...							
95481	1723	Feed Regulating Lever with 1581 ...							
1581	1736	"	"	"	Binding Screw	"	"	"	"
95485	1723	"	"	"	Segment	"	"	"	"
161e	1736	"	"	"	"	"	"	Screw (2)	"
95486	1723	"	"	"	Stitch Indicator	"	"	"	"
284d	1736	"	"	"	" Thumb Screw	"	"	"	"
95315	1828	Feed Regulator ...							
95316	1721	"	"	"	Barb	"	"	"	"
1491	1736	"	"	"	" Set Screw	"	"	"	"
380e	1736	"	"	"	Hinge Screw	"	"	"	"
1520i	1736	"	"	"	"	"	"	Nut	"
95610	1829	Feed Roll Opening Lever ...							
95611		"	"	"	"	95610 with 660d	"	"	"
660d	1830	"	"	"	"	Hinge Screw	"	"	"
95567	1733	Feeding Disc (front) ...							
36737	1727	"	"	"	(1/2") Ball, 1/2" diam	"	"	"	"
95472	1727	"	"	"	(1/2") Stud	"	"	"	"
95473	1727	"	"	"	"	"	"	Binding	"
145e	1736	"	"	"	"	"	"	Binding Screw	"
316e	1736	"	"	"	"	"	"	Raising Set Screw	"
1214	1736	"	"	"	"	"	"	Set Screw	"
1597e	1736	"	"	"	"	"	"	Nut	"
95568		Feeding Disc (front, ball bearing), complete, Nos. 1214, 1597e, 95472, 95473, 95567 and twenty 36737 ...							
95569	1733	Feeding Disc (back) with 154d ...							
154d	1736	"	"	"	Set Screw	"	"	"	"
95570	1828	Far Guide ...							
1521	1736	"	"	"	Binding Screw	"	"	"	"
95212	1026	Hand Wheel with two 118c ...							
118c	1736	"	"	"	Set Screw	"	"	"	"

No.	Plate	
95487		Head of Machine
SS56d	1736	" " " Binding Screw (2)
95645	1829	Looper
447c	1736	" Binding Screw (2)
92266	1727	" Holder
92288	"	" " 92266 with R/R68
95244		Looper Holder Connection , complete, Nos. 209d, SS467, 1077c, 1550h, 92280, 92283, 92284, 92288, 92384, 92388, 95260, 95332, 95400, 95401 and four 1155c
92267	1724	Looper Holder Position Link with 174c
95468	1828	" " " " Bracket
95566	1828	" " " " " Plate
SS56d	1736	" " " " " Binding Screw (2)
2022	1723	" " " " " Steady Pin
92268	1727	" " " " " Distance Rod
SS437c	1736	" " " " " End Screw
174c	1736	" " " " " Binding Screw
SS443c	1736	" " " " " Universal Joint Screw
1748h	1736	" " " " " Nut (bottom)
NN82c	1736	" " " " " Nut (top)
92269		Looper Holder Position Link , complete, Nos. SS437, 92267, 92268 and two SS443
92283	1727	Looper Holder Rock Shaft Bracket (right side)
SS467c	1736	" " " " " (" ") Adjusting Screw
1550h	1736	" " " " " (" ") Adjusting Screw Nut
92281	1727	" " " " " (left side)
1155c	1736	" " " " " Set Screw
92388	1724	" " " " " Eccentric with two 446
95332	1728	" " " " " Connecting Rod with 95333 and two 1057c
*95333		" " " " " Connecting Rod Cap
1057c	1736	" " " " " Screw
95260	1723	" " " " " Stud
446c	1736	" " " " " Set Screw
95400	1723	" " " " " Endarm Joint
95401	1724	" " " " " Collar with 174c
174c	1736	" " " " " Binding Screw
92384	1727	" " " " " Stud
209d	1736	" " " " " Set Screw
1077c	1736	" " " " " Spot Screw
95262	1725	" " " " " Oil Cover

No.	Plate	
92280	1727	Looper Holder Rock Shaft Stud
92281	1724	" " " " " Bushing
447c	1736	" " " " " Set Screw
92282	1724	" " " " " Collar with 704c
704c	1736	" " " " " Clamping Screw
R/R68	1736	" " " " " Roller and Screw Stud with 378c and 4520c
378c	1736	" " " " " Screw
4520c	1736	" " " " " Nut
95264		Machine Base
829d	1729	" " " " " Hinge Connection
2809	1723	" " " " " Pin
95265		Machine Base , complete, Nos. 95264, two each 2809 and 829d
95308	1026	Machine Driving Pulley with two 448c
448c	1736	" " " " " Set Screw
95209	1026	" " " " " Shaft
446c	1736	" " " " " End Screw (2)
95398	1724	" " " " " Looper Cam (Steel) with two 445c
445c	1736	" " " " " Set Screw
95211	1726	" " " " " Oil Hole Cover (right)
95483	1723	" " " " " (left)
86d	1736	" " " " " Hinge Screw (2)
95644	1829	Needle Bar with 95357
95267	1724	" " " " " Bushing
445c	1736	" " " " " Set Screw
95268	1729	" " " " " Clamp with 110545c
110545c	1736	" " " " " Thumb Screw
95338	1726	" " " " " Eccentric with 449c
92071	1723	" " " " " Dowel Pin
92275	1727	" " " " " Fork with SS329c
SS329c	1830	" " " " " Clamping Screw
92276	1727	" " " " " Strap
208c	1736	" " " " " Screw
92277		" " " " " complete, Nos. 92275, 92276 and two 208c
449c	1736	" " " " " Set Screw
95357	1728	" " " " " Thread Guide
95298	1729	" " " " " Nipper
95489	1723	" " " " " Spring
95300	1728	" " " " " Adjusting Bracket
904c	1736	" " " " " Set Screw

No.	Plate						
95619	1829	Needle Bar with 95357					
95190	1723	"	"	Needle Stop			
50169d	1736	"	"	"	"	Screw	
95617		Needle Bar , complete, Nos. 50169d, 95190 and 95619					

NOTE. Needle Bar No. 95617 is sent with this Machine unless otherwise specified on order.

95616	1829	Needle Guide with two 95275			
898f	1736	"	"	Binding Screw	
95275	1723	"	"	Position Pin	
92079	1725	Reel Holder			
327d	1736	"	"	Binding Screw (2)	
8800	1723	"	"	"	"	Washer (2)	

2102	1729	Tension Disc					
SS1191	1736	"	Screw Stud and Thread Guide				
331d	1736	"	"	"	Set Screw		
1560d	1736	"	"	"	Thumb Nut		
95352	1729	"	Spring				

95573	1828	Thread Guide for Cover Plate					
19109	1723	"	"	Washer			

95310	1729	Thread Nipper Spindle					
171c	1736	"	"	"	Binding Screw		

95631	1829	Thread Take-up Post with 95367					
95365	1723	"	"	Spring			
95366	1729	"	"	"	Collar		
95367		"	"	"	Stop Pin		

95652		Thread Take-up , complete, Nos. 95365, 95366 and 95651					
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95639		Drip Pan with two each SS532d and Wood Screws $\frac{1}{4}$ " No. 10, for machines without Iron Base (1 $\frac{1}{2}$ " tables)					
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95648		Drip Pan with two each SS533d and Wood Screws $\frac{1}{4}$ " No. 10, for machines on Power Tables (1 $\frac{1}{2}$ " tables)					
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SS532d	1830	Drip Pan Screw for 95639					
SS533d	1830	"	"	"	"	95648	

NOTE. As the machines are regularly fitted with Iron Base, Drip Pans are only supplied when specified on order.

Parts Special to No. 46K49 Machine

For Fur Work (Smjjetense), fitted with Stitch Regulator with Indicator, Friction Feed Motion and Ball-Bearing Front Feeding Disc. Single Thread Chain Stitch.

This machine is the same as No. 46K48 with the following exceptions:

No.	Plate						
95583		Cover Plate , complete, Nos. 331d, SS1191, 1560d, 1700c, 19109, 95213, 95352, 95581 and two 2102					
95574	1733	Feeding Disc (front)					
95575		Feeding Disc (front, ball bearing), complete, Nos. 1211c, 1597c, 95172, 95473, 95574 and twenty 36737					
95576	1733	Feeding Disc (back) with 454d					
95577	1828	Fur Guide					
95177	1727	Looper					
95480		Looper Holder Connection , complete, Nos. 209d, SS467c, 1077c, 1550h, 92280, 92283 to 92285, 92288, 92381, 95260, 95332, 95400, 95401 and four 1155c					
92285	1724	Looper Holder Rock Shaft Eccentric with two 116c					
95474	1724	Machine Driving Pulley Shaft Looper Cam (steel) with two 115c					
95178	1725	Needle Bar with 95357					
95150	1723	"	"	Clamp with 110545c			
95350	1726	"	"	Eccentric with 119c			
95578	1828	Needle Bar with 95357					
95579		Needle Bar , complete, Nos. 50169d, 95490 and 95578					
<i>NOTE. Needle Bar No. 95579 is sent with this machine unless otherwise specified on order.</i>							
95580	1828	Needle Guide with two 95275					
95581	1828	Thread Guide for Cover Plate					
1700c	1828	"	"	Nut			

Parts Special to No. 46K53 Machine

(OBSOLETE)

For Linen and Handkerchief Work, fitted with Stitch Regulator with Indicator, Friction Feed Motion and Ball-Bearing Front Feeding Disc, Single Thread Chain Stitch.

This machine is the same as No. 46K48 with the following exceptions:

No.	Plate					
95217	1829	Feed Adjusting Lever Spindle with 82216				
82216	1723	"	"	"	"	Position Pin
8225	1830	Feed Adjusting Lever Spring				
263e	1830	"	"	"	"	Regulating Thumb Screw
2070	1830	"	"	"	"	Washer
95650	1829	Feed Regulating Lever Segment				
95637	1830	Feeding Disc (front)				
95638		Feeding Disc (front, ball bearing), complete, Nos. 1211e, 1597e, 95472, 95473, 95637 and twenty 36737				
95636	1830	Feeding Disc (back) with 1541d				
95639		Drip Pan with two each SS532d and Wood Screws 7" No. 10, for machines without Iron Base (1$\frac{13}{16}$" table)				
95648		Drip Pan with two each SS533d and Wood Screws 7" No. 10, for machines on Power Table (1$\frac{13}{16}$" table)				
SS532d	1830	Drip Pan Screw for 95639				
SS533d	1830	"	"	"	"	95648

NOTE. Machine Base (Iron) No. 95265 is not regularly supplied with this machine, but it can be furnished in place of Drip Pan if specified on order.

Accessories

No.	Plate	
215 x 17		Needles , three each sizes 7 and 11, for 46K48 Machine
215 x 15		" " " " " 11 and 16, for 46K49 Machine
215 x 17		" " six size 1, for 46K53 Machine
36569	1355	Oiler
25537	1355	Screw Driver
86262	1026	Tweezers , for 46K48 and 46K49 Machines
86105	1355	" " 46K53 Machine
		Wood Screw 1½" x ½" (3) (for fixing machine to table)

Knee Lifter

No.	Plate	
2767	1023	Knee Plate with 356
356c	1736	" " Set Screw
92464	1023	" " Arm
2766	1023	" " Bracket with 356
356c	1736	" " Set Screw
92465	1023	Lifting Lever
SS345e	1023	" " Hinge Screw
92466	1023	" " Bracket
		" " Screw (Wood) 1" No. 10
92008	1023	" " Connecting Rod
92009		" " " " " 92008 with 6337
6337	1023	" " Bracket with two 356
356c	1736	" " Set Screw
95302		" " 92465 with 480d, 210d, SS345e, 92466, 92469 and 95303
95303	1023	" " Releasing Pin
95304	1023	" " Guide Plate
		" " Screw (Wood) 1" No. 10
180d	1023	" " Set Screw
92169	1023	" " Stud
210d	1023	" " Position Screw

No.	Plate	
92470	1023	Rock Shaft
92471		" " 92470 with 2766, 2767, 92009 and 92464
82479	1023	" " Bracket
		" " Screw (Wood) 1" No. 10
95305		Knee Lifter , complete, Nos. 92471, 95302, 95304, two 82479 and nine Wood Screws 1" No. 10

Knee Lifter

for Machines WITHOUT Iron Base when used on Stand and Table only.

No.	Plate	
2767	1023	Knee Plate with 356
356c	1736	" " Set Screw
92464	1023	" " Arm
2766	1023	" " Bracket with 356
356c	1736	" " Set Screw
95457	1725	Lifting Lever
SS345e	1023	" " Hinge Screw
95458	1725	" " Bracket
		" " Screw (Wood) 1" No. 10
92008	1023	" " Connecting Rod
92009		" " " " " 92008 with 6337
6337	1023	" " Bracket with two 356
356c	1736	" " Set Screw
95459		" " 95457 with SS345e and 95458
92470	1023	Rock Shaft
92471		" " 92470 with 2766, 2767, 92009 and 92464
82479	1023	" " Bracket
		" " Screw (Wood) 1" No. 10
95499		Knee Lifter , complete, Nos. 92471, 95459, two 82479 and seven Wood Screws 1" No. 10

Thread Unwinder

For one spool of thread for 46K53 Machine.

No.	Plate				
84626	1898	Spool Pin (1" high)
84627	1898	" Rest
27443	1898	" Weight with 27444 and 27445
27444	1898	" " Centre
27445	1898	" " Thread Guide
84622	1898	Thread Eyelet Rod
84623	1898	" " Wire
84624		" " " 84623 with 84622
84628	1898	Thread Unwinder , complete, Nos. 27443, 84624, 84626, 84627 and two Wood Screws 1" No. 12

Thread Unwinder

For one small spool of thread for 46K53 Machine.

No.	Plate				
97521	1898	Spool Pin (2" high)
84627	1898	" Rest
97522	1898	" Weight
84622	1898	Thread Eyelet Rod
84623	1898	" " Wire
84624		" " " 84623 with 84622
97523	1898	Thread Unwinder , complete, Nos. 84624, 84627, 97521, 97522 and two Wood Screws 1" No. 12

NOTE: Thread Unwinder No. 84628 is supplied with machine unless otherwise specified on order.